TEST FIRES OF A CONTINUOUS DETONATION COMBUSTOR OPERATING ON METHANE–OXYGEN MIXTURE

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Abstract: Test fires of a modified rotating detonation engine (RDE) annular combustor operating on the methaneoxygen mixture have been conducted. Compared to the original RDE combustor tested in 2018, it was modified in terms of changing the scheme of combustor-wall water-cooling, the positions of ports for sensors, and the shape of the supersonic nozzle. The stable operation process with a single detonation wave continuously rotating in the annular gap with the velocity of \sim 1900 m/s (rotation frequency of \sim 6 kHz) has been obtained in the wide range of flow rates of fuel components. This is the important distinguishing feature of the present RDE combustor as compared to the analogs known from the literature, which usually exhibit the increase in the number of simultaneously rotating detonation waves with the increase in the flow rates of fuel components. Compared with the original RDE combustor, the maximum duration of operation and the specific impulse on the sea level have been increased from 1 to 30 s and from 250 to 277 s, respectively. The thermal states of all heat-stressed elements of the RDE construction are obtained: the maximum heat fluxes are registered in the cooling jackets of the central body and the outer wall of the combustor and heat losses in the cooling system increase with an increase in the average pressure in the combustor. The maximum value of the average heat flux over 20 MW/m^2 was achieved on the outer wall of the combustor. The average heat flux into the outer wall of the combustor was approximately 20% higher than into the central body. The average heat flux into the nozzle was several times lower than similar values for the outer wall and the central body of the combustor. The total heat losses into the water-cooled walls of the combustor reached about 10% of the total thermal power of the combustor.

Keywords: rotating detonation engine; methane; oxygen; test fires; specific impulse; thermal state

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Figure Captions

Figure 1 Schematic (a) and photograph (b) of an RDE combustor

Figure 2 Video frames of test fires #4 (a), #5 (b), and #6 (c) during normal operation of the RDE combustor

Figure 3 Video frames of test fire #6 at the moment of burnout of the outer wall of the RDE combustor (a) and after the emergency shutdown of fuel supply (b)

Figure 4 Measured time histories of oxygen and methane pressures at the inlet of the RDE combustor: (*a*) test fire #4; (*b*) #5; and (*c*) test fire #6 (STOP corresponds to an emergency shutdown of fuel supply)

Figure 5 Measured time histories of the thrust produced by the RDE combustor: (*a*) test fire #4; (*b*) #5; and (*c*) test fire #6 (STOP corresponds to an emergency shutdown of fuel supply)

Figure 6 Fragments of records of the pressure pulsation sensor in the RDE combustor at the beginning (top), in the middle (center), and at the end (bottom) of test fires #5 (a) and #6 (b)

Figure 7 Fourier analysis of the record of pressure pulsation sensor in test fires #5 (a) and #6 (b)

Figure 8 Measured time histories of the cooling-water temperature at the outlet of the cooling circuits of the central body, combustion chamber, and nozzle in test fires #4 (a), #5 (b), and #6 (c)

Figure 9 Comparison of the dependencies of the specific impulse on the average pressure in the RDE combustor obtained in the present work (1) and in [4] (2)

Figure 10 Video frames of test fire #6: (a) normal operation; (b) burnout of the combustor wall with water entering the combustor and steam cloud formation; (c) burnout of the cooling circuit of the outer wall of the RDE combustor; and (d) emergency shutdown

Figure 11 Photographs of the destruction of the RDE combustor after emergency test fire #6: (a) top view; and (b) side view

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Table Captions

 Table 1 List of measured parameters

Table 2 Main results obtained in test fires #4, #5, and #6

Table 3 Data on the thermal state of the walls of the RDE combustor

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