

THE PROBLEM OF SLAG FORMATION IN ENGINES BASED ON PASTY PROPELLANT

V. A. Babuk, D. I. Kuklin, K. N. Kuklina, and S. Yu. Naryzhnyi

D. F. Ustinov Baltic State Technical University “Voenmeh,” 1 Krasnoarmeyskaya 1st Str., St. Petersburg 190005, Russian Federation

Abstract: The results of mathematical simulation of the process of slag formation in the chamber of the propulsion system on pasty propellant are presented. Using the optimization procedure, the parameters of small-sized engines based on pasty propellant designed to perform the assigned transport task were determined. Previously developed compositions were used as propellant. The mass of slag residues in the combustion chamber of propulsion systems was estimated. The results obtained allow one to conclude about the significance of the process of slag formation in the combustion chamber of an engine on pasty propellant. A tool for assessing the quality of a pasty propellant propulsion system has been created taking into account the phenomena of the multiphase flow evolution process in the combustion chamber of the engine. It is shown that the intensity of slag formation significantly depends on the parameters of condensed combustion products as well as on the law of the propellant burning rate.

Keywords: pasty propellant; engine based on pasty propellant; slag formation; agglomerate; condensed combustion products; burning rate

DOI: 10.30826/CE23160207

EDN: HDUTGT

Figure Captions

Figure 1 Schematic diagram of the engine on pasty propellant

Figure 2 Dependence of $r_b(p)$: 1 — modified binder; 2 — modified binder and activated carbon; and 3 — initial binder

Figure 3 Evolution of combustion products [5]

Figure 4 Trajectories of agglomerates in the combustion chamber: (a) composition No. 3; and (b) composition No. 2

Figure 5 Agglomerate mass deposition fluxes: 1–3 — compositions 1–3

Table Captions

Table 1 Results of the optimization task

Table 2 Characteristics of condensed combustion products

Table 3 Slag residue mass

Acknowledgments

The research was supported by the Russian Science Foundation (grant No. 21-19-00044).

References

1. Meleshko, V. Yu., G. Ya. Pavlovets, A. I. Gladyshev, and A. S. Bulavsky. 2022. Sostoyanie i napravleniya razrabotki pastoobraznykh toplivnykh kompozitsiy dlya pryamo-tochnykh vozdušno-reaktivnykh dvigateley raketnykh i artilleriyskikh sistem [The state and directions of development of paste-like fuel compositions for ramjet engines of rocket and artillery systems]. *Izvestiya Rossiyskoy Akademii Raketnykh i Artilleriyskikh Nauk* [Bulletin of the Russian Academy of Rocket and Artillery Sciences] 121(1):121–127.
2. Sorokin, V. A., L. S. Yanovsky, V. A. Kozlov, E. V. Surikov, M. S. Sharov, V. D. Feldman, V. P. Frankevich, N. P. Zhivotov, V. M. Abasheev, and V. V. Chervyakov. 2010. *Raketno-pyramotochnye dvigateli na tverdykh i pastoobraznykh toplivakh. Osnovy proektirovaniya i eksperimental'noy otrabotki* [Rocket-ramjet engines on solid and pasty propellants. Fundamentals of design and experimental processing]. Moscow: Fizmatlit. 320 p.
3. Salita, M. 1995. Deficiencies and requirements in modeling of slag generation in solid rocket motors. *J. Propul. Power* 11(1):10–23.
4. Dupays, J., Y. Fabignon, P. Villedieu, G. Lavergne, and J. L. Estivalezes. 2000. Some aspects of two-phase flows in solid-propellant rocket motors. *Solid propellant chemistry, combustion, and motor interior ballistics*. Eds. V. Yang,

- T. B. Brill, and Wu-Zhen Ren. Progress in astronautics and aeronautics ser. Reston, VA: AIAA. 185:859–883.
5. Babuk, V. A., N. L. Budnyi, D. I. Kuklin, and A. A. Nizyaev. 2020. Model' evolyutsii mnogofaznogo potoka produktov sgoraniya v kamere dvigatel'noy ustanovki i rezul'taty ee chislennogo analiza [Evolution model of a multiphase flow of combustion products in the propulsion chamber and the results of its numerical analysis]. *Izvestiya Rossiyskoy Akademii Raketnykh i Artil'eriyskikh Nauk* [Bulletin of the Russian Academy of Rocket and Artillery Sciences] 110(1):53–60.
 6. Babuk, V. A., N. L. Budnyi, D. I. Kuklin, S. Ju. Naryzhnyi, and A. A. Nizyaev. 2022. Intermediate structures in the process of burning of high-energy condensed systems. *Combust. Explo. Shock Waves* 58(4):408–414.
 7. Babuk, V. A., D. I. Kuklin, S. YU. Naryzhnyj, and A. A. Nizyaev. 2023. Zakonomernosti gorenija pastobraznykh kondensirovannykh sistem [Specific features of burning of pasty condensed systems]. *Goren. Vzryv (Mosk.) — Combustion and Explosion* 16(1):80–85.
 8. Babuk, V. A., D. I. Kuklin, S. Ju. Naryzhnyj, and A. A. Nizyaev. 2023. Pastoobraznye topliva i zakonomernosti ikh gorenija [Pasty propellants and features of their burning]. *Combust. Explo. Shock Waves* 59(2):236–243.
 9. Avdienko, A. A., S. S. Grigoryan, and A. E. Finagin. 1996. *Rabochie protsessy i proektirovanie raketnykh dvigateley na pastoobraznom toplive* [Workflows and design of rocket engines on pasty propellant]. Saratov: Saratov Higher Military Command and Engineering School of Missile Forces named after A. I. Lizjukov. 124 p.
 10. Obnosov, B. V., and V. A. Sorokin. 2012. *Teoreticheskie osnovy analiza i sinteza kombinirovannykh raketnykh dvigateley na tverdykh i pastoobraznykh toplivakh* [Theoretical foundations of analysis and synthesis of combined rocket engines on solid and pasty propellants]. Moscow: Publishing and Trading Co. "Dashkov and K." Vol. 4. 223 p.
 11. Babuk, V. A., and A. A. Nizyaev. 2017. Modeling of evolution of the coarse fraction of condensed combustion products on a surface of burning aluminized propellant and within a combustion products flow. *Int. J. Energetic Materials Chemical Propulsion* 16(1):23–38.
 12. Babuk, V. A., and N. L. Budnyi. 2017. Modelirovanie evolyutsii vysokodispersnogo oksida v sostave potoka produktov sgoraniya alyuminizirovannogo tverdogo topliva [Modeling of smoke oxide particles evolution in flow of combustion products of aluminized solid propellant]. *Chemical Physics Mesoscopy* 19(1):5–19.

Received March 15, 2023

Contributors

Babuk Valey A. (b. 1948) — Doctor of Science in technology, professor, head of department, D. F. Ustinov Baltic State Technical University "Voenmeh," 1 Krasnoarmeyskaya 1st Str., St. Petersburg 190005, Russian Federation; babul_va@mail.ru

Kuklin Dmitry I. (b. 1997) — graduate student, D. F. Ustinov Baltic State Technical University "Voenmeh," 1 Krasnoarmeyskaya 1st Str., St. Petersburg 190005, Russian Federation; dimitrykuklin1997@mail.ru

Kuklina Kristina N. (b. 1998) — engineer, D. F. Ustinov Baltic State Technical University "Voenmeh," 1 Krasnoarmeyskaya 1st Str., St. Petersburg 190005, Russian Federation; kristina23595@yandex.ru

Naryzhnyi Sergey Yu. (b. 1994) — junior research scientist, D. F. Ustinov Baltic State Technical University "Voenmeh," 1 Krasnoarmeyskaya 1st Str., St. Petersburg 190005, Russian Federation; sergei.nar@bk.ru