NEW PROCESSES FOR LOW-TONNAGE CONVERSION OF HYDROCARBON GASES

V. S. Arutyunov¹, V. I. Savchenko^{2,3}, V. M. Shmelev¹, I. V. Sedov^{2,3}, O. V. Shapovalova¹, I. G. Fokin², A. V. Nikitin¹, L. N. Strekova¹, A. I. Tarasov¹, A. S. Dmitruk^{2,3}, and K. A. Timofeev¹

¹N. N. Semenov Institute of Chemical Physics, Russian Academy of Sciences, 4 Kosygin Str., Moscow 119991, Russian Federation

²Institute of Problems of Chemical Physics, Russian Academy of Sciences, Chernogolovka, Russian Federation

³Faculty of Fundamental Physical and Chemical Engineering, M. V. Lomonosov Moscow State University, 1-52 Leninskiye Gory, GSP-1, Moscow 119991, Russian Federation

Abstract: Despite of significant progress in industrial GTL (gas-to-liquids) technologies, even the world class facilities have only marginal limits of profitability. One of the main reasons is the high expenditures for syngas production. As a consequence, there are no expectations of the significant increase of traditional GTL in the nearest future. The paper discusses two alternative possibilities for new generation of GTL processes. The first one is decreasing the expenditures on syngas production by the transition to a new technology of matrix conversion. The second is the development of alternative "without syngas" GTL routs via direct partial oxidation or oxycracking of heavy components of natural and associated gases, oxidative coupling of methane to ethylene with subsequent catalytic carbonylation and/or oligomerization of oxidation products.

Keywords: natural gas; associated oil gas; GTL; syngas; matrix conversion; partial oxidation; oxycracking; carbonylation; oligomerization

Acknowledgments

This work was supported by the Ministry of Education and Science of Russian Federation within the framework of State Contract No. 14.607.21.0037 and by Department of Chemistry and Material Sciences of the Russian Academy of Sciences within the framework of Program No. 7.

References

 Savchenko, V. I., I. A. Makaryan, and V. S. Arutyunov. 2013. Analiz zarubezhnykh promyshlennykh tekhnologiy po pererabotke uglevodorodnykh gazov i otsenka perspektiv ikh realizatsii v neftegazokhimicheskom komplekse Rossii [Analysis of foreign industrial technologies of hydrocarbon gases processing and estimation of prospects of their realization in petrochemical and gas chemical industry in Russia]. *Mir Nefteproduktov: Vestnik Neftyanykh Kompaniy* [World of Oil Products: Herald of Oil Companies]. 11:3–12.

- 2. Arutyunov, V. 2011. New prospects of low-scale gas chemistry. J. Phys. Conference Ser. 291:012001. doi: 10.1088/1742-6596/291/1/012001.
- Arutyunov, V. S., V. M. Shmelev, I. N. Lobanov, and G. G. Politenkova. 2010. A generator of synthesis gas and hudrogen based on a radiation burner. *Theor. Found. Chem. Eng.* 44(1):21–30.
- 4. Shapovalova, O. V., Y. C. Chun, V. S. Arutyunov, and V. M. Shmelev. 2012. Syngas and hydrogen production from biogas in volumetric (3D) matrix reformers. *Int. J. Hydrogen Energy* 37:14040–14046.
- 5. Arutyunov, V. S., V. M. Shmelev, A. N. Rakhmetov, and O. V. Shapovalova. 2014. 3D matrix burners: A new method for small-scale syngas production. *Ind. Eng. Chem. Res.* 53(5):1754–1759.
- Shapovalova A. V., A. N. Rakhmetov, V. M. Shmelev, A. A. Zakharov, and V. S. Arutyunov. 2014. Okislitel'naya konversiya uglevodorodnykh gazov v sintez-gaz na osnove gorelochnykh ustroystv s ob"emnymi pronitsaemymi matritsami [Oxidative conversion of hydrocarbon gases to syngas in permeable volumetric matrices] *Goren. Vzryv (Mosk.) – Combustion and Explosion* 7:53–58.
- 7. Arutyunov, V. S. 2011. *Okislitel'naya konversiya prirodnogo gaza* [Oxidative conversion of natural gas]. Moscow: Krasand. 640 p. [In Russian.]
- 8. Arutyunov, V. 2014. *Direct methane to methanol: Foundations and prospects of the process.* Amsterdam: Elsevier. 309 p.
- Magomedov, R. N., A. V. Nikitin, V. I. Savchenko, and V. S. Arutyunov. 2014. Novyy tip malotonnazhnykh GTL-protsessov na baze pryamogo partsial'nogo okisleniya uglevodorodnykh gazov bez stadii polucheniya sintez gaza [New type of low-capacity GTL-processes based on direct partial oxidation of hydrocarbon gases without stage of syngas production]. *Goren. Vzryv* (*Mosk.*) – Combustion and Explosion 7:46–52.
- 10. Belov, G. P., and E. V. Novikova. 2004. Polyketones as alternating copolymers of carbon monoxide. *Russ. Chem. Rev.* 73(3):267–291.
- 11. Savchenko, V. I., I. A. Makaryan, I. G. Fokin, I. V. Sedov, R. N. Magomedov, M. G. Lipilin, and V. S. Arutyunov. 2015. Malotonnazhnye GTL-protsessy na baze pryamogo partsial'nogo okisleniya uglevodorodnykh gazov bez stadii polucheniya sintez-gaza [Small-small-scale GTL technologies based on the direct partial oxidation of hydrocarbon gases without the stage of syngas production] *Neftepererabotka i Neftekhhimiya* 8:21.
- Makaryan, I. A., I. V. Sedov, and V. I. Savchenko. 2015. Platinum group metal-catalysed carbonylation as the basis of alternative gas-to-liquids processes. *Johnson Matthey Technol. Rev.* 59(1):14–25.
- Mac Farlan, A., and D. Liu. 2001. CANMET's integrated acetic acid process: Coproduction of chemicals and power from natural gas. *Natural gas conversion VI*. Eds. E. Iglesia, J. J. Spivey, and T. H. Fleish. Studies in surface science and catalysis ser. Amsterdam – London – New York – Oxford – Paris – Shannon – Tokyo: Elsevier Science B.V. 136:411–416.

Received November 1, 2014

Contributors

Arutyunov Vladimir S. (b. 1946) — Doctor of Science in chemistry, professor, head of laboratory, N. N. Semenov Institute of Chemical Physics, Russian Academy of Sciences,

4 Kosygin Str., Moscow 119991, Russian Federation; arutyunov@chph.ras.ru

Savchenko Valerii I. (b. 1941) — Doctor of Science in chemistry, head of department, Institute of Problems of Chemical Physics, Russian Academy of Sciences, 1 Academician Semenov Av., Chernogolovka, Moscow Region 132432, Russian Federation; professor, Faculty of Fundamental Physical and Chemical Engineering, M. V. Lomonosov Moscow State University, 1-52 Leninskiye Gory, GSP-1, Moscow 119991, Russian Federation; vsavch@icp.ac.ru

Shmelev Vladimir M. (b. 1940) — Doctor of Science in physics and mathematics, professor, head of laboratory, N. N. Semenov Institute of Chemical Physics, Russian Academy of Sciences, 4 Kosygin Str., Moscow 119991, Russian Federation; shmelev.05@mail.ru

Sedov Igor V. (b. 1983) — Candidate of Science in chemistry, head of laboratory, Institute of Problems of Chemical Physics, Russian Academy of Sciences, 1 Academician Semenov Av., Chernogolovka, Moscow Region 132432, Russian Federation; senior teacher, Faculty of Fundamental Physical and Chemical Engineering, M. V. Lomonosov Moscow State University, 1-52 Leninskiye Gory, GSP-1, Moscow 119991, Russian Federation; isedov@icp.ac.ru

Shapovalova Oksana V. (b. 1987) — Candidate of Science in chemistry, research scientist, N. N. Semenov Institute of Chemical Physics, Russian Academy of Sciences, 4 Kosygin Str., Moscow 119991, Russian Federation; shapovalova.oksana@gmail.com

Fokin Ilia G. (b. 1983) — research scientist, Institute of Problems of Chemical Physics, Russian Academy of Sciences, 1 Academician Semenov Av., Chernogolovka, Moscow Region 132432, Russian Federation; ilia@icp.ac.ru

Nikitin Aleksey V. (b. 1988) — research scientist, N. N. Semenov Institute of Chemical Physics, Russian Academy of Sciences, 4 Kosygin Str., Moscow 119991, Russian Federation; ni_kit_in@rambler.ru

Strekova Ludmila N. (b. 1954) — Candidate of Science in chemistry, associate professor, leading research scientist, N. N. Semenov Institute of Chemical Physics, Russian Academy of Sciences, 4 Kosygin Str., Moscow 119991, Russian Federation; strekova@bk.ru

Tarasov Aleksandr I. (b. 1991) — junior research scientist, N. N. Semenov Institute of Chemical Physics, Russian Academy of Sciences, 4 Kosygin Str., Moscow 119991, Russian Federation; totalrock79@gmail.com

Dmitruk Anna S. (b. 1992) — student, Faculty of Fundamental Physical and Chemical Engineering, M. V. Lomonosov Moscow State University, 1-52 Leninskiye Gory, GSP-1, Moscow 119991, Russian Federation; engineer, Institute of Problems of Chemical Physics, Russian Academy of Sciences, 1 Academician Semenov Av., Chernogolovka, Moscow Region 132432, Russian Federation; anitadmitruk@gmail.com

Timofeev Kirill A. (b. 1993) — student, N. N. Semenov Institute of Chemical Physics, Russian Academy of Sciences, 4 Kosygin Str., Moscow 119991, Russian Federation; krotmod@yandex.ru